st	sh	Sl	sm
th	tr	fr	cr
ch	cl	nt	dr
bl	br	sp	squ
gl	gr	pr	str
sk	nd	ng	nk

To use these cards: print on cardstock, laminate, and cut out. These cards are what I like to think of as the "missing link" between the Pink Series and Blue Series. Before starting Blue Series work, I feel like the child needs to be introduced to the actual consonant blends by themselves and the sounds they make. No pictures or objects to worry about matching or reading, just learning the sounds. So, sit with the child and say each of these blends. Have them repeat the sound. Some are both beginning blends and ending blends, but don't worry about that right now. Just help them learn the sounds the letters make together. I usually do them twice: the first time, to introduce the child to the blend by saying it aloud. The second time, have them say the blend on their own.